

**WHAT IS CLAIMED IS:**

1           1.       A self-assembly method for depositing nanostructure-containing materials, the  
2 method comprising:  
3               forming a nanostructure-containing material;  
4               chemically functionalizing the nanostructure-containing material;  
5               dispersing the functionalized nanostructure-containing material in a liquid  
6 medium to form a suspension;  
7               bringing at least a portion of a substrate having a surface that can attract the  
8 functionalized nanostructure-containing material into contact with the suspension; and  
9               separating the substrate from the suspension, wherein the nanostructure-  
10 containing material adheres to the portion of the substrate when separated from the suspension.

1           2.       The method of claim 1, comprising:  
2               forming hydrophilic and hydrophobic regions on the surface of the substrate  
3 before bringing the substrate into contact with the suspension, wherein the functionalized  
4 nanostructure-containing material is hydrophilic and adheres to the hydrophilic region of the  
5 substrate when separated from the suspension.

1           3.       The method of claim 2, wherein forming hydrophilic and hydrophobic regions  
2 comprises:  
3               forming on a surface of the substrate a self-assembled monolayer of organosilanes  
4 having a hydrophobic end-group termination; and  
5               exposing a portion of the self-assembled monolayer to ultraviolet (UV) light in an  
6 oxygen environment; wherein the exposed portion of the self-assembled monolayer forms the  
7 hydrophilic region of the substrate and the remaining portion of the self-assembled monolayer  
8 forms the hydrophobic region of the substrate.

1           4.       The method of claim 2, wherein forming hydrophilic and hydrophobic regions  
2 comprises:  
3               depositing hydrophobic photoresist on the surface of the substrate;  
4               exposing a portion of the photoresist to ultraviolet (UV) light; and  
5               removing a portion of the photoresist to expose the hydrophilic region of the  
6 substrate, wherein the remaining photoresist forms the hydrophobic region of the substrate.

1           5.       The method of claim 4, comprising:  
2                   applying a solvent to the substrate to remove the hydrophobic photoresist after  
3 separating the substrate from the suspension, wherein the nanostructure-containing material  
4 remains adhered to the substrate after applying the solvent.

1           6.       The method of claim 5, comprising:  
2                   annealing the substrate prior to removing the hydrophobic photoresist.

1           7.       The method of claim 2, wherein when the substrate comprises glass, the method  
2 comprises:  
3                   functionalizing a portion of the surface of the glass substrate corresponding to the  
4 hydrophilic region of the substrate with organosilanes having an anime end-group termination.

1           8.       The method of claim 1, comprising:  
2                   annealing the substrate after separation from the suspension.

1           9.       The method of claim 1, comprising:  
2                   removing excess nanostructure-containing material from the substrate after  
3 separation from the suspension.

1           10.      The method of claim 1, comprising:  
2                   cleaning the substrate prior to bringing the portion into contact with the  
3 suspension.

1           11.      The method of claim 10, wherein when the substrate comprises glass, cleaning the  
2 substrate comprises at least one of:  
3                   placing the substrate into a sonication bath with a solvent;  
4                   subjecting the substrate to a mixture of sulfuric acid and hydrogen peroxide; and  
5                   exposing the substrate to ultraviolet (UV) light in an oxygen environment.

1           12.      The method of claim 1, wherein bringing the substrate into contact with the  
2 suspension comprises:  
3                   immersing the substrate in the nanostructure-containing suspension.

1           13.     The method of claim 12, wherein separating the substrate from the suspension  
2 comprises at least one of:

3                     withdrawing the immersed substrate from the suspension; and  
4                     evaporating the suspension while the substrate is immersed.

1           14.     The method of claim 1, wherein bringing the substrate into contact with the  
2 suspension comprises:

3                     arranging the suspension on a portion of the surface of the substrate; and  
4                     moving the suspension across the surface of the substrate, wherein the  
5 nanostructure-containing material dispersed in the suspension adheres to the surface that can  
6 attract the functionalized material.

1           15.     The method of claim 1, wherein bringing the substrate into contact with the  
2 suspension comprises at least one of spin-coating and spraying the nanostructure-containing  
3 suspension onto the substrate.

1           16.     The method of claim 1, wherein the liquid medium comprises water to form an  
2 aqueous nanostructure-containing suspension.

1           17.     The method of claim 1, wherein a concentration of material included in the  
2 suspension is between about .0001 to 1 gram of nanostructure-containing material per liter of  
3 liquid medium.

1           18.     The method of claim 1, wherein the nanostructure-containing material comprises  
2 at least one of single-walled carbon nanotubes, multi-walled carbon nanotubes, silicon, silicon  
3 oxide, germanium, germanium oxide, carbon nitrides, boron, boron nitride, dichalcogenide,  
4 silver, gold, iron, titanium oxide, gallium oxide, indium phosphide, and magnetic particles  
5 including at least one Fe, Co, and Ni enclosed within nanostructures.

1           19.     The method of claim 1, wherein chemically functionalizing the nanostructure-  
2 containing material comprises:  
3                     partially oxidizing the nanostructure-containing material by reaction with an acid.

1           20.     The method of claim 1, wherein the substrate comprises at least one of silicon,  
2     glass, indium-tin-oxide (ITO) coated glass, a metal, metal-coated glass, a plastic, and a ceramic.

1           21.     The method of claim 1, wherein the nanostructure-containing material adhered to  
2     the substrate is substantially aligned in one direction.

1           22.     A method of fabricating a patterned carbon nanotube field emission cathode by  
2     self-assembly, the method comprising:  
3                 forming a material comprising carbon nanotubes;  
4                 chemically functionalizing the carbon nanotubes;  
5                 dispersing the material comprising the functionalized carbon nanotubes in a liquid  
6     medium to form a suspension;  
7                 forming hydrophilic and hydrophobic regions on a surface of a substrate that can  
8     attract the functionalized carbon-nanotubes;  
9                 bringing at least a portion of the substrate into contact with the suspension; and  
10                separating the substrate from the suspension, wherein the carbon nanotubes  
11     adhere to the hydrophilic region of the substrate when separated from the suspension.

1           23.     The method of claim 22, comprising:  
2                 annealing the substrate after separation from the suspension; and  
3                 removing excess carbon nanotubes from the substrate after separation from the  
4     suspension.

1           24.     The method of claim 22, wherein chemically functionalizing the carbon  
2     nanotubes comprises:  
3                 partially oxidizing the carbon nanotubes by reaction with an acid.

1           25.     A field emission cathode produced in accordance with the method of claim 1.

1           26.     A field emission cathode produced in accordance with the method of claim 22.

1           27.    An apparatus for depositing nanostructure-containing materials on a substrate, the  
2 apparatus comprising:

3                   means for forming a nanostructure-containing material;

4                   means for chemically functionalizing the nanostructure-containing material;

5                   means for dispersing the functionalized nanostructure-containing material in a  
6 liquid medium to form a suspension;

7                   means for bringing at least a portion of the substrate having a surface that can  
8 attract the functionalized nanostructure-containing material into contact with the suspension; and

9                   means for separating the substrate from the suspension, wherein the  
10 nanostructure-containing material adheres to the portion of the substrate when separated from the  
11 suspension.

1           28.    The apparatus of claim 27, comprising:

2                   means for forming hydrophilic and hydrophobic regions on the surface of the  
3 substrate before bringing the substrate into contact with the suspension, wherein the

4 functionalized nanostructure-containing material is hydrophilic and adheres to the hydrophilic  
5 region of the substrate when separated from the suspension.